

Breakout Tanks



***Adoption of
Consensus
Standards for
Breakout Tanks***

Applies to the

- Design

- Construction

- Testing

of new tanks.

**Incorporates by
reference consensus
standards for
aboveground steel
storage tanks into
Part 195**

Applies to the

- **Repairs**
- **Alterations**
- **Replacement**

of existing tanks.

Final Rule
64 FR 15926
April 2, 1999

Amendment 195-66

Effective date: May 3, 1999

**All new
&
existing
tanks will be subject to
operating & maintenance
requirements specified in
this rule.**

NOTE

If a conflict exists between a breakout tank requirement and a pipeline system requirement, the specific breakout tank requirement prevails.

Levels of compliance with referenced material:

- **Standard, Specification or Code**
- **Recommended Practice**
- **Publication**

Amendments to Part 195

195.1 Applicability Revised

195.3 Matters incorporated by reference Revised

Amendments to Part 195

195.132 Design & construction of above- ground breakout tanks

Revised

Amendments to Part 195

**195.205 Repair, alteration
& reconstruction of above-
ground breakout tanks that
have been in service.**

New

Amendments to Part 195

**195.242 Cathodic
protection system.**

Revised

Amendments to Part 195

**195.264 Impoundment,
protection against entry,
normal/emergency venting or
pressure/vacuum relief for
aboveground breakout tanks.**

New

Amendments to Part 195

**195.307 Pressure testing
aboveground breakout tanks.**

New

Amendments to Part 195

**195.405 Protection
against ignitions and safe
access/egress involving
floating roofs.**

New

Amendments to Part 195

195.416 External corrosion control.

Revised

Amendments to Part 195

**195.428 Overpressure
safety devices & overfill
protection systems.**

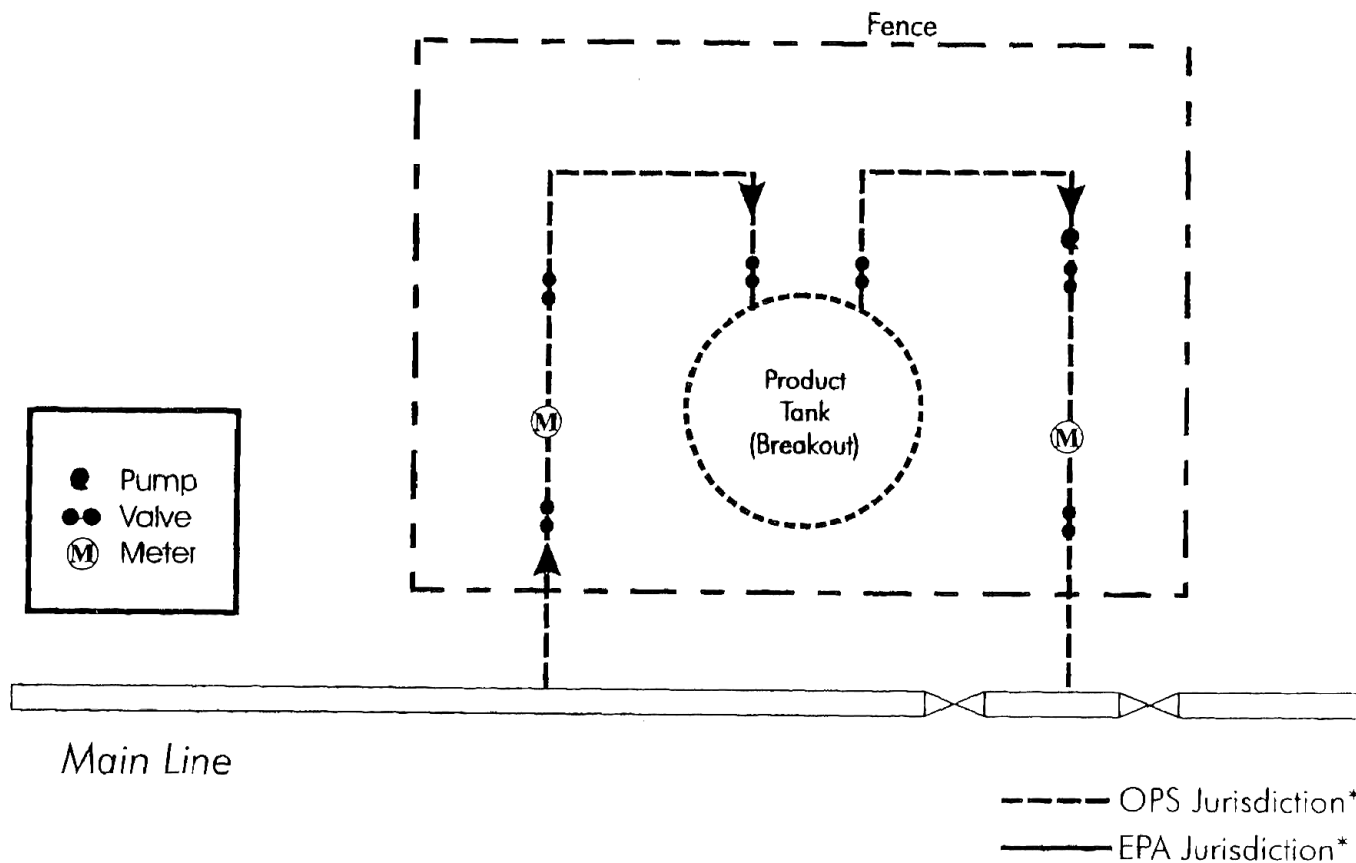
Revised

Amendments to Part 195

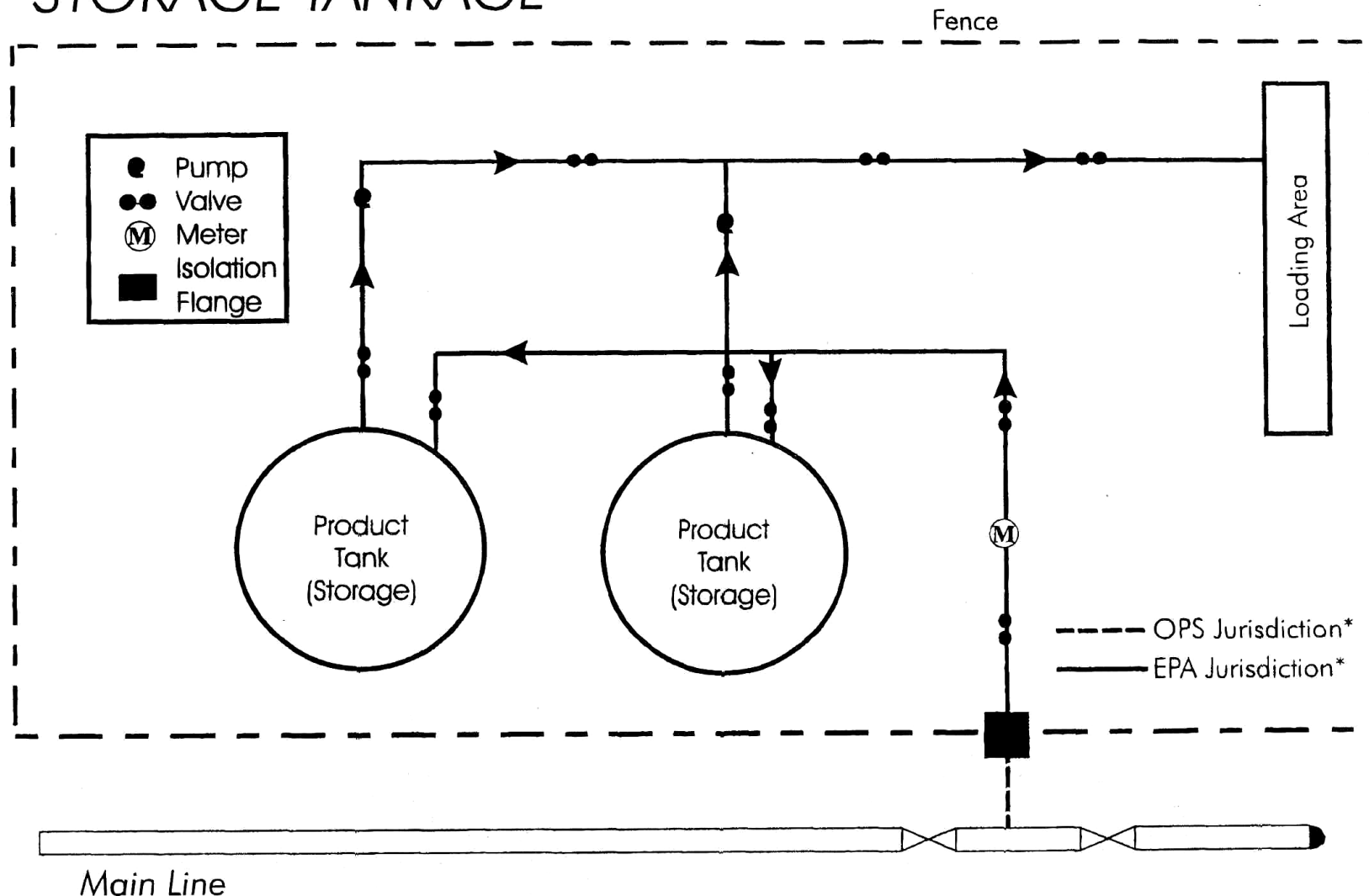
195.432 Inspection of in-service breakout tanks.

Revised

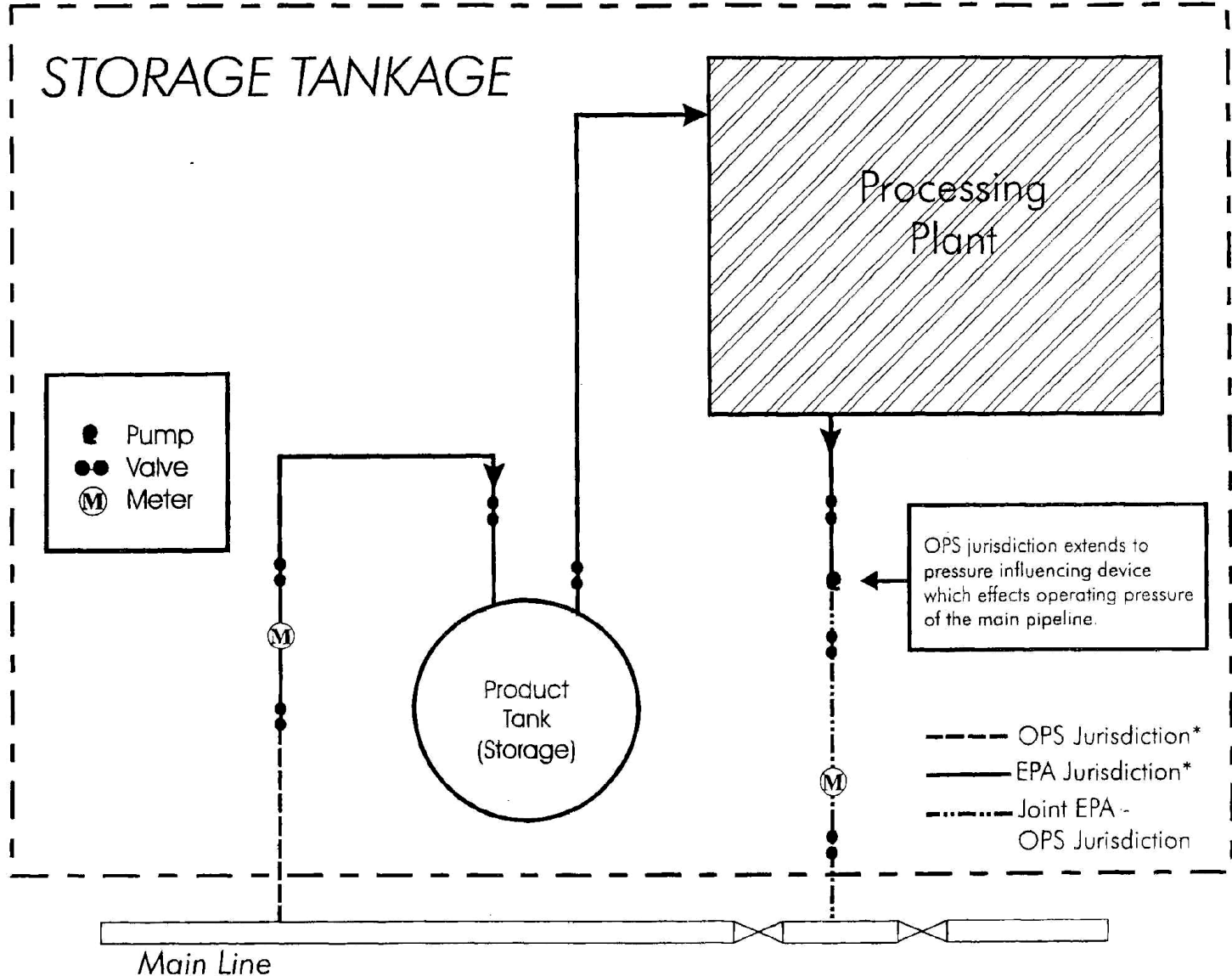
BREAKOUT TANKAGE



STORAGE TANKAGE



* This diagram does not identify the precise location where the change in jurisdiction occurs between EPA and OPS for the purpose of the Clean Water Act, Section 311(j) (33 USC 1321(j)). When the pipeline operator and the storage or breakout tank operator remain the same, the change in jurisdiction occurs at the first meter, valve, or isolation flange at or inside the facility property. When the pipeline operator and the storage or breakout tank operator are not the same, the change in jurisdiction occurs at the change in operational responsibility or at the first meter, valve, or isolation flange at or inside the facility property. In either of the above situations, the location of the property line should not solely be used to determine jurisdiction when operational activities (loading/offloading) extend beyond the property line.

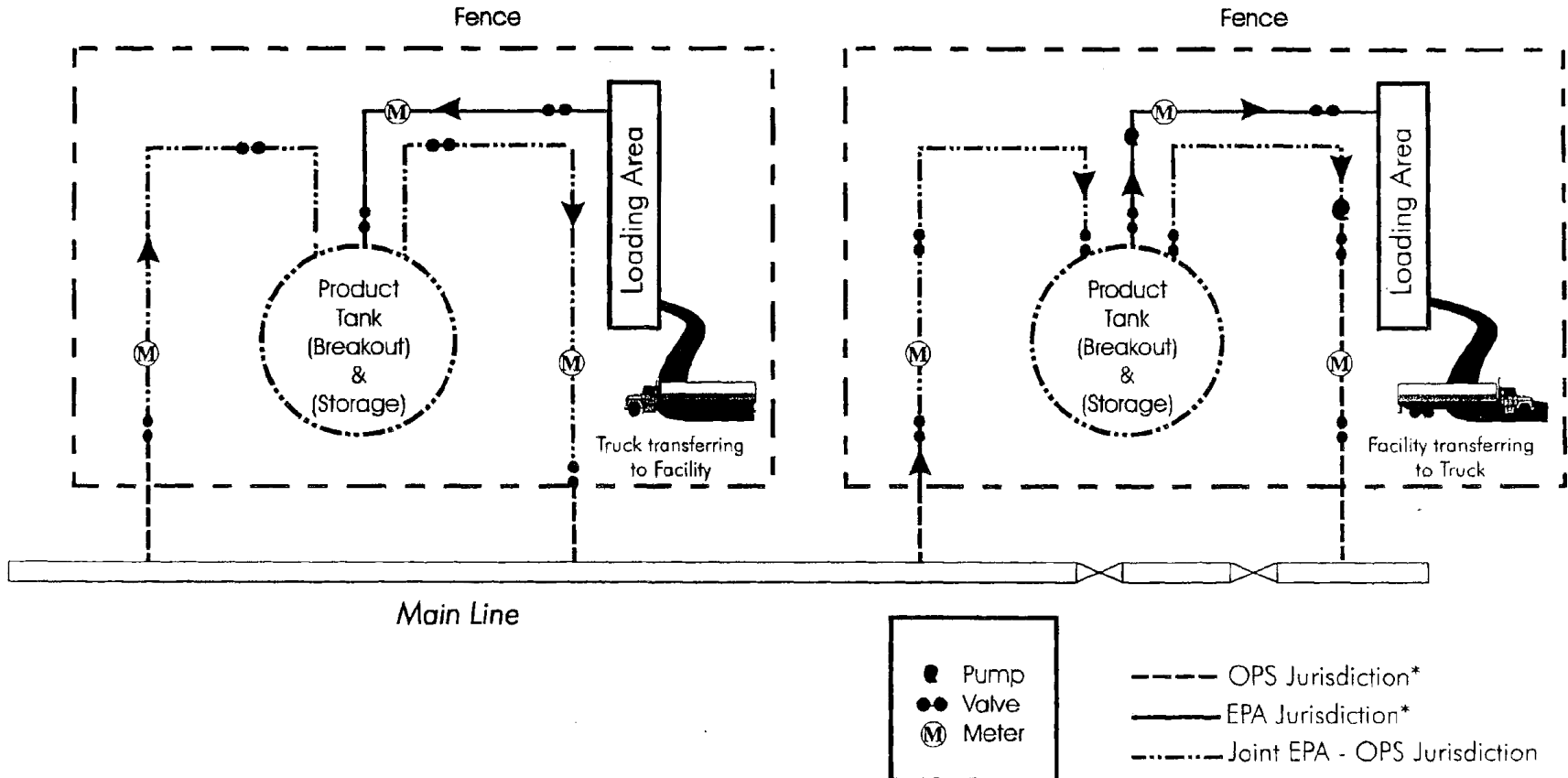


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BREAKOUT AND STORAGE TANKAGE - JOINT EPA - OPS JURISDICTION

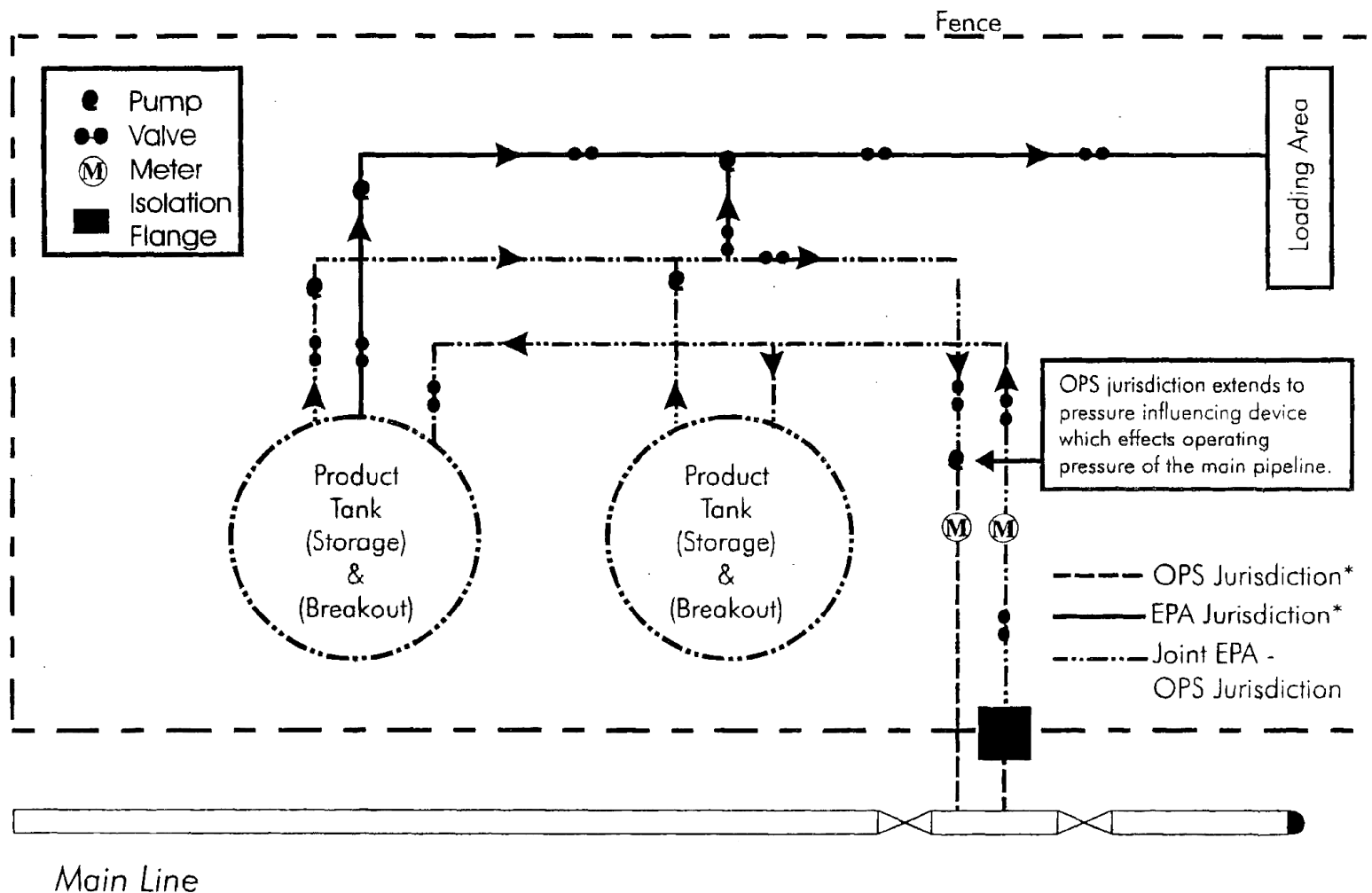
(A)

(B)



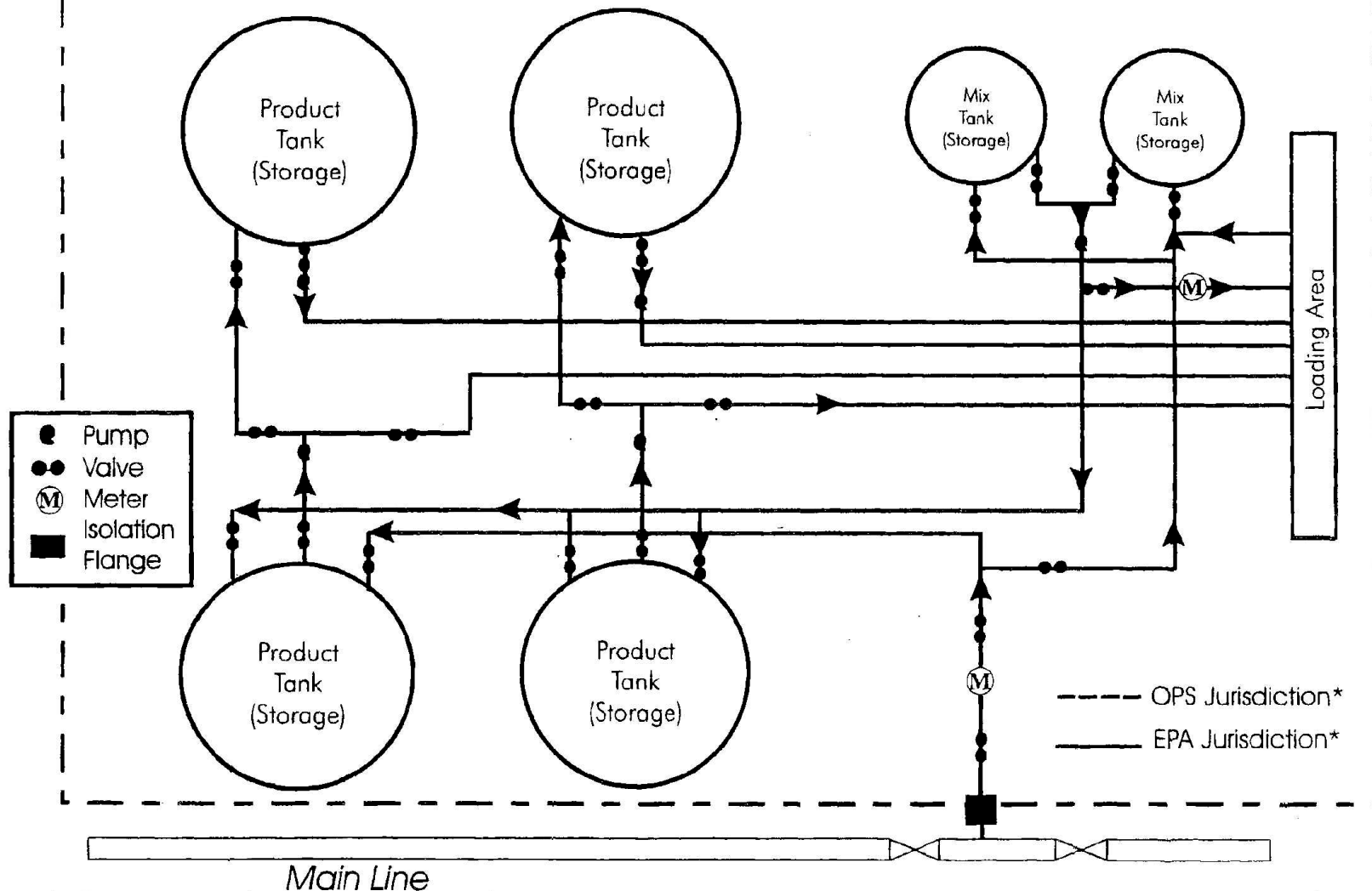
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STORAGE AND BREAKOUT TANKAGE - JOINT EPA - OPS JURISDICTION



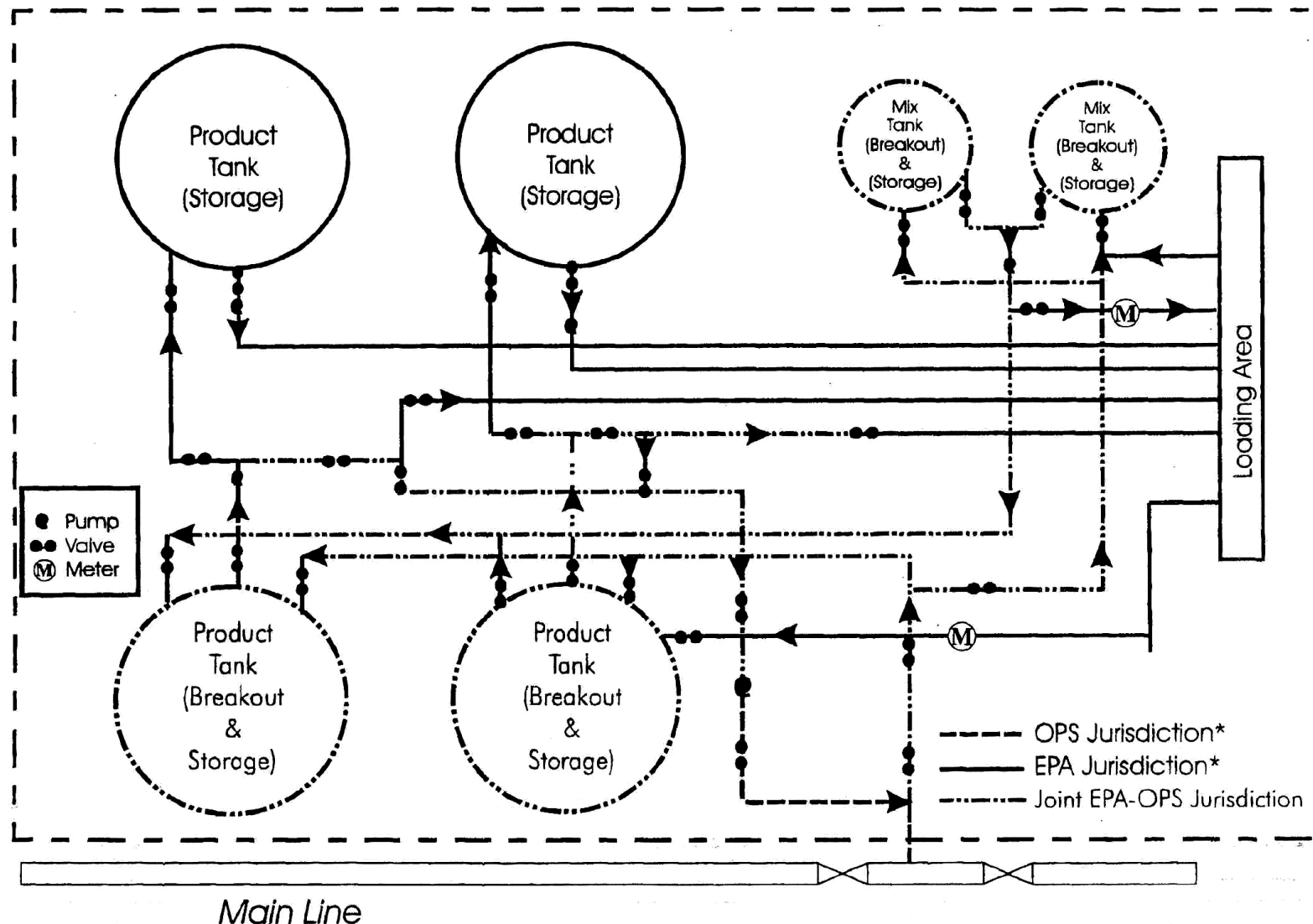
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STORAGE TANKAGE



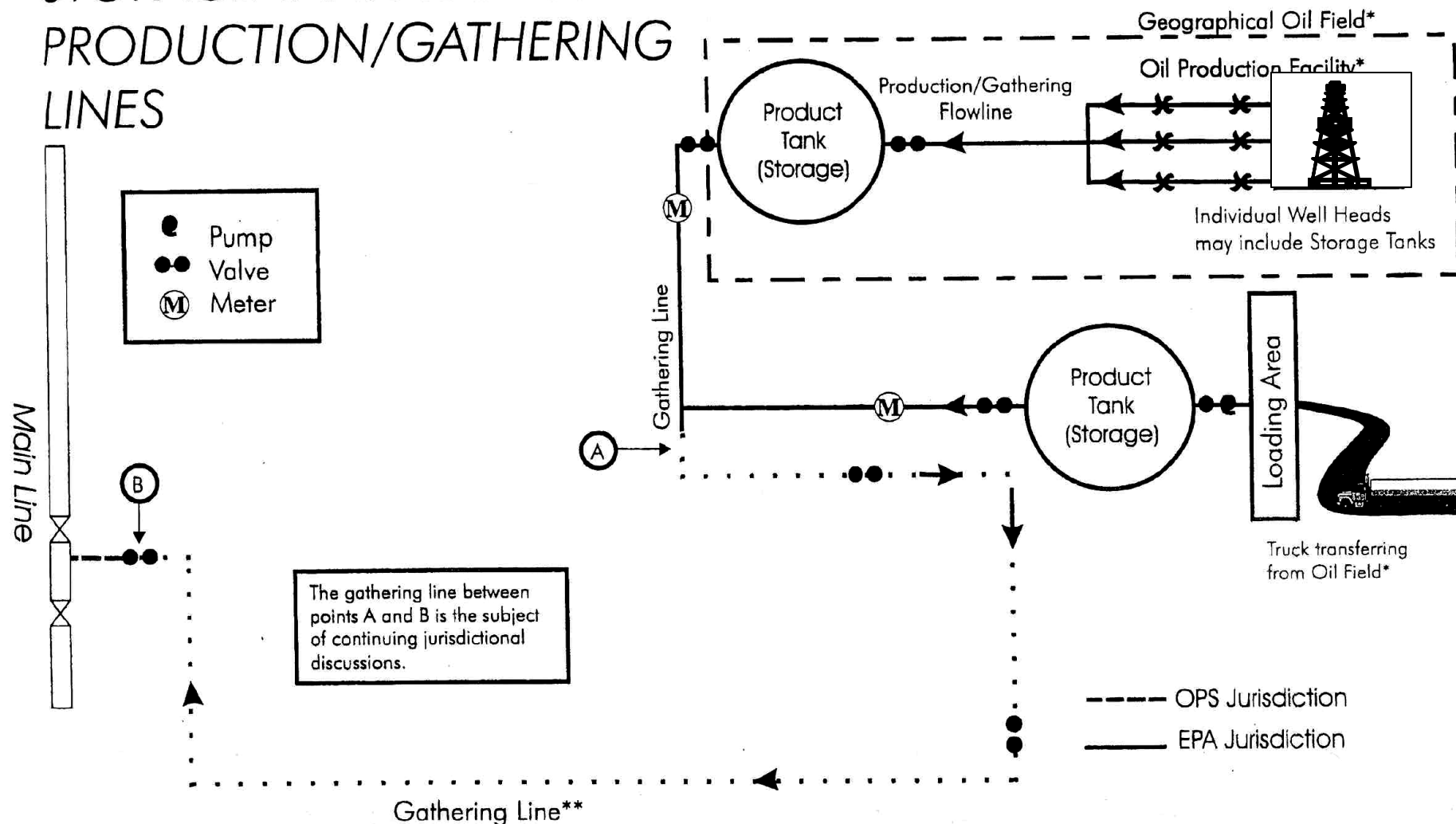
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STORAGE & BREAKOUT TANKAGE - JOINT EPA - OPS JURISDICTION



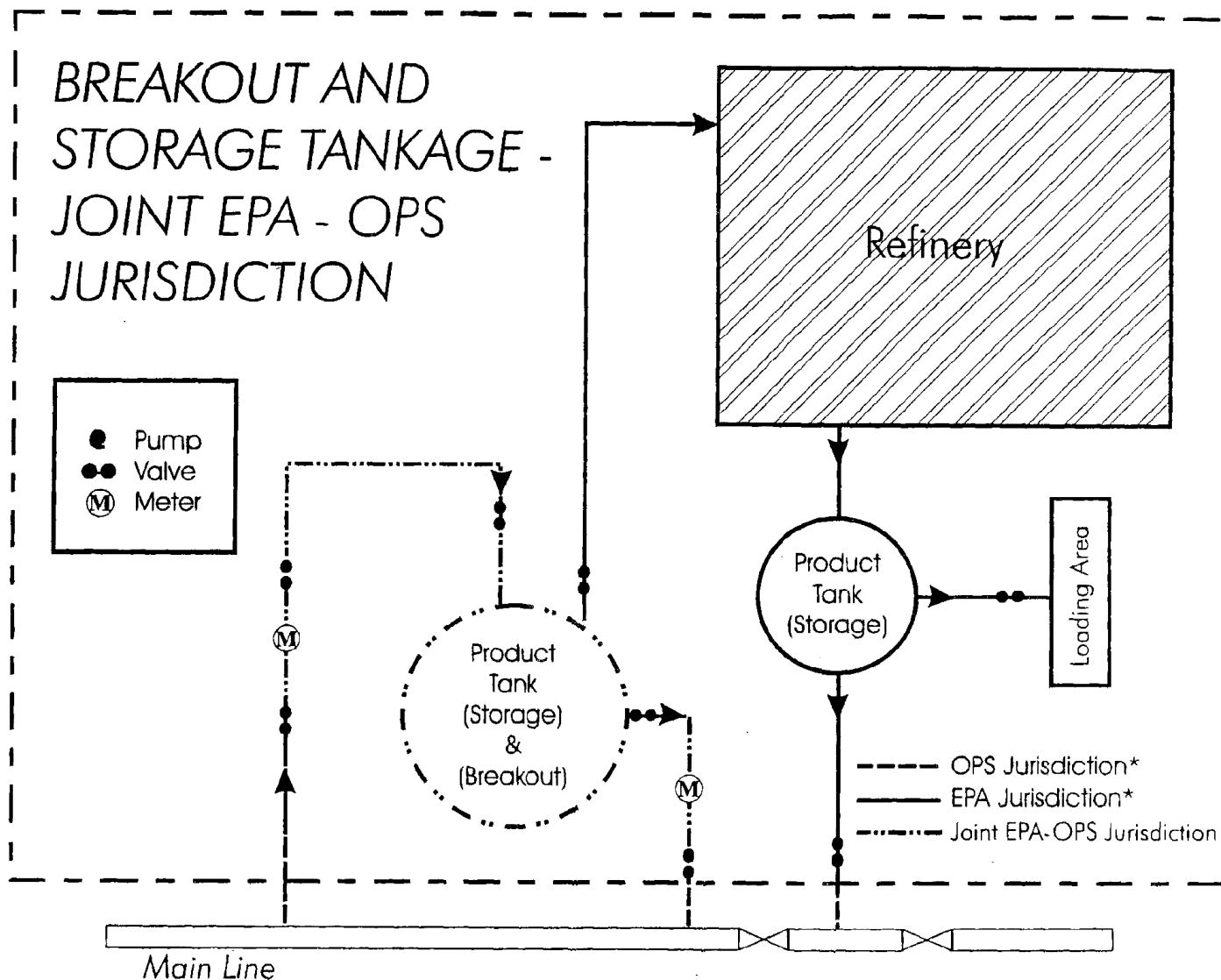
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STORAGE TANKAGE ASSOCIATED WITH PRODUCTION/GATHERING LINES



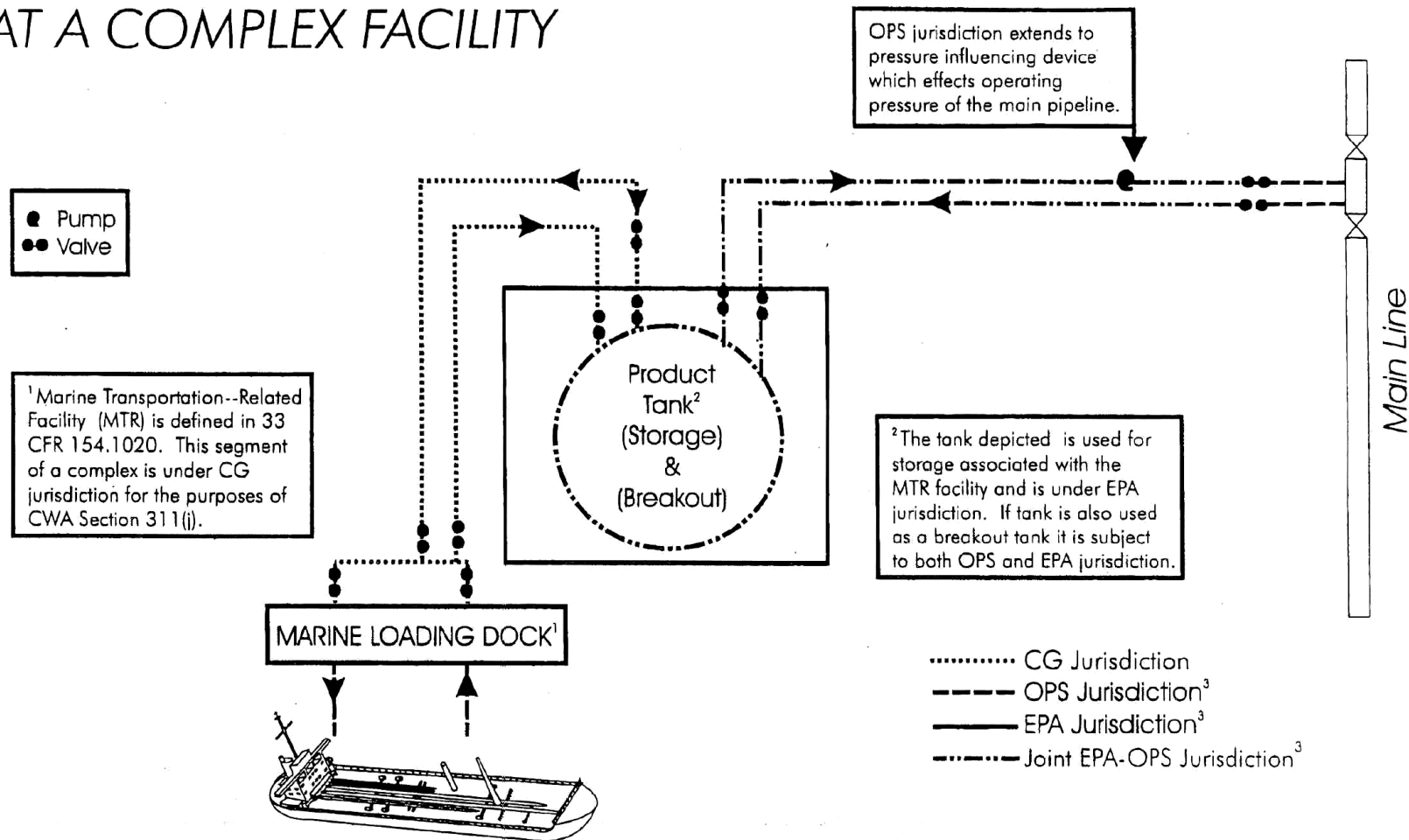
*In 40 CFR 112.1 and 112.7 EPA regulates onshore oil production facilities including wells, flowlines, separation equipment, storage facilities, gathering lines and auxiliary non-transportation-related equipment and facilities in a single geographical oil or gas field operated by a single operator.

**In 49 CFR 195 OPS does not regulate gathering lines (8 5/8 inch or less nominal outside diameter) that transports petroleum from a production facility in rural areas. See 49 CFR 195.1 and 195.2. The gathering line is subject to OPS response planning requirements in 49 CFR 194.



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EPA, OPS, AND COAST GUARD JURISDICTION AT A COMPLEX FACILITY



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